

US006711096B1

## (12) United States Patent Benjamin

(10) Patent No.: US 6,711,096 B1 (45) Date of Patent: Mar. 23, 2004

(54)	SHAPED ARRAY	PIEZOELECTRIC COMPOSI	TE		
(75)	Inventor:	Kim C. Benjamin, Portsmouth, (US)	RI		
(73)	Assignee:	The United States of America represented by the Secretary of Navy, Washington, DC (US)			
( <u>*</u> )	Notice:	Subject to any disclaimer, the ten patent is extended or adjusted to U.S.C. 154(b) by 0 days.			
(21)	Appl. No.:	: 10/241,380			
(22)	Filed:	Sep. 11, 2002			
(51) (52)	Int. Cl. <sup>7</sup> U.S. Cl		367/157;		
(58)	Field of S	earch	57, 153,		
(56)		References Cited			
U.S. PATENT DOCUMENTS					
	4,731,763 A	* 3/1988 Wagner	367/153		

4,748,366 A	* 5/1988	Taylor	310/800
4,786,837 A	• 11/1988	Kalnin et al.	310/800
4,843,275 A	• 6/1989	Radice	310/334
5,367,501 A	• 11/1994	Kelly et al.	367/157

\* cited by examiner

Primary Examiner—lan J. Lobo (74) Attorney, Agent, or Firm—James M. Kasischke; Michael F. Oglo; Jean-Paul A. Nasser

(57) ABSTRACT

An underwater acoustic transducer includes a set of formed substrates of piezoelectric polymer composite, the formed substrates having at least a first and second surface. Conductive electrodes are deposited on the first and second sides of the formed substrates. One surface of the substrate is bonded to an acoustically absorptive backing material. Either surface can be made to conform to a singly or doubly curved geometry. Electrodes deposited on these substrates may be continuous to form a single transducer element, or segmented to form sub-arrays of transducer elements.

## 7 Claims, 2 Drawing Sheets

